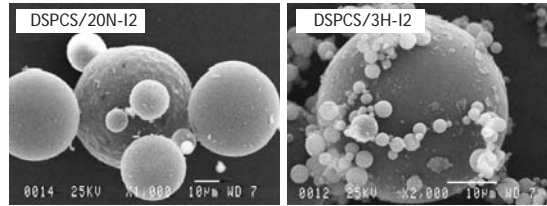


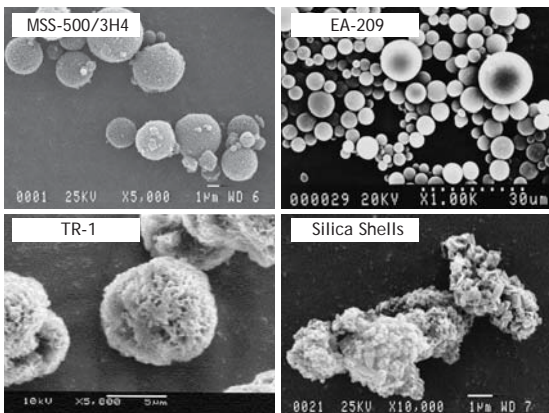
Microspheres & Microsphere Complexes India Program

Microspheres are discrete spherical particles ranging in average particle size from 1 to 50 microns. Because of their size and shape, Microspheres are able to **scatter light** to diminish the look of fine lines on the skin. This effect is also known as "optical blurring" or "soft focus". In addition, Microspheres offer a **ball-bearing effect** which will impart finished products with an elegant silky texture, increased payoff, and enhanced slip. This ball-bearing effect promotes better blendability on the skin and a more natural finish. Some microspheres also act as **carriers for oils** and can be used for **sebum control**.



Microsphere Complexes are produced using Kobo's patented technology, Isopropyl Titanium Triisostearate treatment that covalently bonds two unlike materials, at least one of which being a spherical particle, to yield a complex that has the best **balance of properties** possible. They offer all the benefits of microspheres while bringing a lightweight feel to many other product forms.

Since they can be used in all product forms (powders, anhydrous hot pours, emulsions, etc...), microspheres and microsphere complexes, whether used individually or in combination, have become indispensable to formulation of state-of-the-art cosmetic products.



Moisturizing Glow Beauty Fluid

KFL-010

Part 1

- SF1528 - Momentive: *Cyclopentasiloxane (And) PEG/PPG-20/15 Dimethicone* 11.50%
- SF1202 - Momentive: *Cyclopentasiloxane* 8.50%
- SF1214 - Momentive: *Cyclopentasiloxane (And) Dimethicone* 7.50%
- *Fragrance* - Bell Flavors & Fragrances 0.10%

Part 2

- EA-209 - Kobo Products: *Ethylene/Acrylic Acid Copolymer* 7.50%

Part 3

- *Deionized Water* 50.60%
- Dowicil 200 - Dow Chemical: *Quaternium-15* 0.10%
- RITAbate 80 - RITA Corp.: *Polysorbate 80* 0.20%
- Sodium Chloride - Morton Salt: *Sodium Chloride* 1.00%
- Glycerin U.S.P Natural 96% - Univar USA: *Glycerin* 13.00%

Manufacturing Procedure

Use explosion-proof mixers and equipment during batching process.

1. Combine Part 1 liquid ingredients into main tank and homogenize for 15 minutes.
2. Sift in EA-209 slowly. Continue homogenization for 15 minutes after complete addition of microsphere.
3. In a side container using propeller agitation, mix Part 3 ingredients until solution is homogenous and clear. Add Part 3 to main tank in quarter parts mixing at least 15-20 minutes between each addition.

Batch temperature will increase while mixing.

4. When the batch is homogenous, fill into appropriate containers.

Description

This formula was panel tested and shows a high degree of perceived moisturization, combined with an 'illuminating glow' and 'natural look'. Kobo's EA-209 Microspheres are responsible for achieving these effects within a water-in-silicone base.

Specifications

Viscosity : RVTC @ 2.5rpm, 24hr = 312,000cps

Stability : 4 weeks @ 50°C

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Microspheres

Polymer Microspheres

Trade Name	INCI Name	Size (µm)	Oil Abs (g/g)	Refract Index	Density (g/in ³)
BPD-500W	HDI/Trimethylol Hexyllactone Crosspolymer (And) Silica	10	0.60	1.52	8.2
CL-2080*	Polyethylene	12	0.60	1.51	4.0
EA-209*	Ethylene/Acrylic Acid Copolymer	10	0.60	1.51	2.6
Flo-Beads SE-3107A (Softbeads A)*	Ethylene/Methacrylate Copolymer	11	0.62	1.49	3.12
Flo-Beads SE-3207B (Softbeads B)*	Ethylene/Methacrylate Copolymer	11.6	0.62	1.49	3.9
SP-10	Nylon 12	10	0.60	1.53	6.2
SP-10L	Nylon 12	10	0.62	1.53	5.2
SP-500	Nylon 12	5	0.60	1.53	4.7
TR-1	Nylon 6	13	1.12	1.53	4.0
TR-2	Nylon 6	20	1.41	1.53	3.5
POMP 610-LS15	Nylon 6 (And) Lithium Stearate	11	0.89	-	3.29
MSP-822	Polymethyl Methacrylate	7	0.55	1.49	6.2
MSP-825	Methyl Methacrylate Crosspolymer	8	0.57	1.49	6.7
MSP-930	Methyl Methacrylate Crosspolymer	11	2.00	1.49	5.0
BPA-515	Polymethyl Methacrylate (And) Isopropyl Titanium Triisostearate	10	N.A.	-	3.8
New MST-547	Polymethylsilsesquioxane	5	0.54	1.41	7.0
New Diasphere® KS500	Polymethylsilsesquioxane	4.5	0.55	1.41	7.03
New Diasphere® KS1000	Polymethylsilsesquioxane	10	0.50	1.41	5.0

Silica Microspheres

Trade Name	INCI Name	Size (µm)	Oil Abs (g/g)	Refract Index	Density (g/in ³)
MSS-500	Silica	12	1.30	1.47	5.8
MSS-500W	Silica	12	1.19	1.47	6.2
MSS-500/N	Silica	12	0.50	1.47	6.7
MSS-500/H	Silica	12	2.50	1.47	3.1
MSS-500/3	Silica	3	1.50	1.47	3.5
MSS-500/3N	Silica	3	0.40	1.47	6.1
MSS-500/3H	Silica	3	2.90	1.47	1.3
MSS-500/3H4	Silica	3	3.18	1.47	1.2
MSS-500/7N	Silica	7.5	0.5	1.47	7.5
MSS-500/20N	Silica	20	0.33	1.47	12.9
Silica Shells	Silica	3	7.00	1.47	0.8
ST-255	Silica (And) Titanium Dioxide	5	0.84	1.80	7.0
STNW-355	Silica (And) Titanium Dioxide (And) Triethoxycaprylylsilane	6.5	0.76	-	6.5
MSS-500-11SH	Silica (And) Triethoxycaprylylsilane	7	0.75	-	5.3
Silica Shells-SH	Silica (And) Methoxy Amodimethicone/Silsesquioxane Copolymer	3	5.54	-	0.7
MSS500-NS5	Silica (And) Methoxy Amodimethicone/Silsesquioxane Copolymer	12	1.05	-	8.5

Microsphere Complexes

Trade Name	INCI Name	Size (µm)	Oil Abs (g/g)	Refract Index	Density (g/in ³)
DSPCS-I2	Silica (And) Ethylene/Methacrylate Copolymer (And) Isopropyl Titanium Triisostearate	23	3.00	NA	1.0
DSPCS/20N-I2	Silica (And) Ethylene/Methacrylate Copolymer (And) Isopropyl Titanium Triisostearate	32	3.78	NA	0.7
DSPCS/3H-I2	Silica (And) Ethylene/Methacrylate Copolymer (And) Isopropyl Titanium Triisostearate	30	5.30	NA	0.7
DSPCS/3N-I2	Silica (And) Ethylene/Methacrylate Copolymer (And) Isopropyl Titanium Triisostearate	NA	NA	NA	NA
DSPCS/H-I2	Silica (And) Ethylene/Methacrylate Copolymer (And) Isopropyl Titanium Triisostearate	23	8.00	NA	0.4
DSPCS/N-I2	Silica (And) Ethylene/Methacrylate Copolymer (And) Isopropyl Titanium Triisostearate	28	3.50	NA	0.8
SPCAT-I2	Talc (And) Ethylene/Methacrylate Copolymer (And) Isopropyl Titanium Triisostearate	20	1.90	NA	1.0
SPCM-I2	Mica (And) Ethylene/Methacrylate Copolymer (And) Isopropyl Titanium Triisostearate	28	1.85	NA	1.4

* EA-209 & CL-2080 are heat sensitive and will gel if heated above 70°C. Softbeads A & B have a softening point of 80°C and should be added under this temperature. This chart was prepared to assist in formulating with Microspheres and Microsphere Complexes. The information contained herein is believed to be accurate at the time of printing, but should not be used as a substitute for product specification sheets. NA = Not available at the time of printing

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