

# Microspheres

**Microspheres** are discrete spherical particles ranging in average particle size from 1 to 50 microns.

Because of their size and shape, Microspheres offer a **ball-bearing effect** which will impart finished products with an elegant silky texture, increased payoff, and enhanced slip. This ball-bearing effect promotes better blendability on the skin and a more natural finish.

Microspheres are also able to **scatter light** to diminish the look of fine lines on the skin, while letting enough light through so the look of the skin is natural. This phenomenon is known as "Soft Focus Effect" or "Optical Blurring."

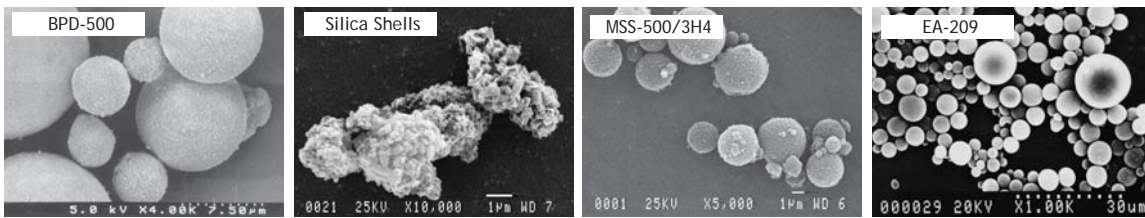
Some Microspheres are porous and have a high oil absorption capacity: they can act as

**carriers** to absorb and deliver materials, and can be used for **sebum control**.

A special use of Microspheres is in mascaras. The non-absorbent grades of silicas of different diameters have a **volumizing effect**, with minimum absorbency.

**Cellulo Beads** are hydrophilic Microspheres made of cellulose which have a high capacity to absorb moisture. They are also available colored with inorganic colorants.

Since they can be used in all product forms (powders, anhydrous hot pours, emulsions, etc ...), Microspheres, whether used individually or in combination, have become indispensable to formulation of state-of-the-art cosmetic products.



## Wrinkle & Line Minimizer KFL-011

### Part 1

- **SF 1528** - Momentive/Kobo Products: Cyclopentasiloxane (and) PEG/PPG-20/15 Dimethicone 11.50%
- **SF1202** - Momentive/Kobo Products: Cyclopentasiloxane 8.50%
- **SF1214** - Momentive/Kobo Products: Cyclopentasiloxane (and) Dimethicone 7.50%
- **Fragrance** - Bell Flavors & Fragrances 0.10%

### Part 2

- **BPA-500** - Kobo Products: Polymethyl Methacrylate 7.50%

### Part 3

- **Deionized Water** 50.60%
- **Dowicil 200** - Dow Chemical: Quaternium-15 0.10%
- **RITABate 80** - RITA Corp.: Polysorbate 80 0.20%
- **Sodium Chloride** - Morton Salt: Sodium Chloride 1.00%
- **Glycerin U.S.P Natural 96%** - Univar USA Inc.: Glycerin 13.00%

### Manufacturing Procedure

\*Use explosion-proof mixers and equipment during batching process\*

1. Combine Part 1 liquid ingredients into main tank and homogenize for 15 minutes.
2. Sift in BPA-500 slowly. Continue homogenization for 15 minutes after complete addition of Microsphere.
3. In a side container using propeller agitation, mix Part 3 ingredients until solution is homogenous and clear. Add Part 3 to main tank in quarter parts mixing at least 15-20 minutes between each addition.  
\*\*\*Batch temperature will increase while mixing.\*\*
4. When the batch is homogenous, fill into appropriate units.

## Pressed Powder with TR-1 KPP-011

### Part 1

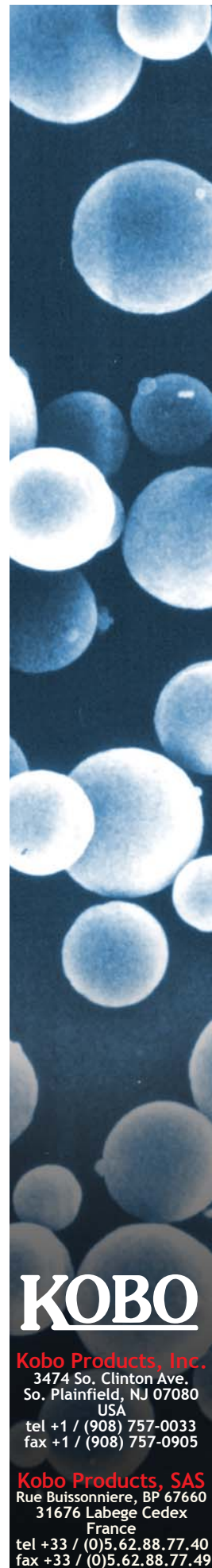
- **Talc N/MM3** - Kobo Products: Talc (And) Magnesium Myristate 71.50%
- **TR-1** - Toray / Kobo Products: Nylon-6 8.00%
- **BTD-11S2** - Kobo Products: Titanium Dioxide (And) Triethoxycaprylylsilane 7.00%
- **ZINC STEARATE** - Kobo Products: Zinc Stearate (And) Triethoxycaprylylsilane 5.00%
- **BYO-11S2** - Kobo Products: Iron Oxides (C.I. 77492) (And) Triethoxycaprylylsilane 1.25%
- **BRO-11S2** - Kobo Products: Iron Oxides (C.I. 77491) (And) Triethoxycaprylylsilane 1.00%
- **BBO-11S2** - Kobo Products: Iron Oxides (C.I. 77499) (And) Triethoxycaprylylsilane 0.25%

### Part 2

- **SF96-20** - Momentive/Kobo Products: Dimethicone 2.00%
- **LEXOL PG-865** - Inolex: Propylene Glycol Dicaprylate/Dicaprate 2.00%
- **SF96-350** - Momentive/Kobo Products: Dimethicone 1.40%
- **SS4267** - Momentive/Kobo Products: Dimethicone (And) Trimethylsiloxysilicate 0.60%

### Manufacturing Procedure

1. Pass the premixed Part 1 through pulverizer until color is fully developed.
2. Add Part 2 and blend well. Do not overheat.
3. Press at 500 psi.



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# Microspheres

	Trade Name	INCI Name	Size (µm)	Oil Abs (g/g)	Refract Index	Density (g/in <sup>3</sup> )
Polymer Microspheres	EA-209**	Ethylene/Acrylic Acid Copolymer	10	0.60	1.51	2.6
	Flo-Beads SE-3107A (Softbeads A)**	Ethylene/Methacrylate Copolymer	11	0.62	1.49	3.12
	Flo-Beads SE-3207B (Softbeads B)**	Ethylene/Methacrylate Copolymer	11.6	0.62	1.49	3.9
	BPD-500	HDI/Trimethylol Hexyllactone Crosspolymer (And) Silica	12	0.65	1.52	9.5
	BPD-500T	HDI/PPG/Polycaprolactone Crosspolymer (And) Silica	13.5	0.58	1.52	8.2
	BPA-500	Polymethyl Methacrylate	10	0.55	1.49	5.2
	BPA-500X	Methyl Methacrylate Crosspolymer	7	0.58	1.49	6.7
	<small>New</small> EPU40	HDI/Trimethylol Hexyllactone Crosspolymer (And) Polymethyl Methacrylate	7	0.50	1.47	2.98
	MSP-822	Polymethyl Methacrylate	7	0.55	1.49	6.2
	MSP-825	Methyl Methacrylate Crosspolymer	8	0.57	1.49	6.7
	MSP-930	Methyl Methacrylate Crosspolymer	11	2.00	1.49	5.0
	TR-1	Nylon-6	13	1.12	1.53	4.0
	TR-2	Nylon-6	20	1.41	1.53	3.5
	POMP605	Nylon-6	6	1.7	1.53	3.28
	POMP610	Nylon-6	11	1.8	1.53	2.8
	SP-10	Nylon-12	10	0.60	1.53	6.2
	SP-10L	Nylon-12	10	0.62	1.53	5.2
	SP-500	Nylon-12	5	0.60	1.53	4.7
	CL-2080**	Polyethylene	12	0.60	1.51	4.0
	TOSPEARL® 1110A *	Polymethylsilsesquioxane	11	0.50	1.41	4.5
	TOSPEARL® 120A *	Polymethylsilsesquioxane	1.2	0.57	1.41	6.5
TOSPEARL® 145A *	Polymethylsilsesquioxane	4.5	0.55	1.41	8.2	
TOSPEARL® 2000B *	Polymethylsilsesquioxane	5	0.54	1.41	8.5	
TOSPEARL® 3000A *	Polymethylsilsesquioxane	5	0.54	1.41	7.0	
TOSPEARL® 150KA *	Polymethylsilsesquioxane	5	0.68	1.41	6.55	
Silica Microspheres	MSS-500	Silica	12	1.30	1.47	5.8
	MSS-500W	Silica	12	1.19	1.47	6.2
	MSS-500/N	Silica	12	0.50	1.47	6.7
	MSS-500/7N	Silica	7.5	0.50	1.47	7.5
	MSS-500/H	Silica	12	2.50	1.47	3.1
	MSS-500/3	Silica	3	1.50	1.47	3.5
	MSS-500/3N	Silica	3	0.40	1.47	6.1
	MSS-500/3H	Silica	3	2.90	1.47	1.3
	MSS-500/3H4	Silica	3	3.18	1.47	1.2
	MSS-500/20N	Silica	20	0.33	1.47	12.9
	Silica Shells	Silica	3	7.00	1.47	0.8
	Sunsil-130L	Silica	7	0.72	1.47	6.9
	ST-255	Silica (And) Titanium Dioxide	5	0.84	1.80	7.0
	STNW-355	Silica (And) Titanium Dioxide (And) Triethoxycaprylylsilane	6.5	0.76	-	6.5
Cellulose Microspheres	Cellulo Beads D-5	Cellulose	5	0.70	1.49	9.7
	Cellulo Beads D-10	Cellulose	10	0.60	1.49	11.6
	Cellulo Beads D-30	Cellulose	30	0.60	1.49	13.3
	Cellulo Beads D-50	Cellulose	40	0.56	1.49	14.9
	Cellulo Beads D-200	Cellulose	175	0.50	1.49	16.4
	Cellulo Beads D-10(R-33P)	Cellulose (And) Iron Oxides (C.I. 77491)	10	0.48	-	9.9
	Cellulo Beads D-10(Y-33P)	Cellulose (And) Iron Oxides (C.I. 77492)	10	0.42	-	10.3
	Cellulo Beads D-10(UB-33)	Cellulose (And) Iron Oxides (C.I. 77499) (And) Silica	10	0.51	-	10.8
	Cellulo Beads D-10(Ti-33)	Cellulose (And) Titanium Dioxide (And) Aluminum Hydroxide	10	0.41	-	10.4

\* Note : TOSPEARL® 1110A, TOSPEARL® 120A, TOSPEARL® 145A, TOSPEARL® 150K, TOSPEARL® 2000B and TOSPEARL® 3000A are registered trademarks of Momentive

\*\* EA-209 & CL-2080 are heat sensitive and will gel if heated above 70°C. Softbeads A & B have a softening point of 80°C and should be added under this temperature.

This chart was prepared to assist in formulating with Microspheres. The information contained herein is believed to be accurate at the time of printing, but should not be used as a substitute for product specification sheets (N.A. = Not available at the time of printing)

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