Natural Mineral & Plant-Derived Ingredients

Global Program



Consumers are paying more attention today to ingredients in cosmetics, and an increasing number prefer natural products because they perceive them as safer and of higher quality. Numerous Natural personal care products are available with more products incorporating natural ingredients in their formulas.

However, the absence of a universal definition for what constitutes a natural ingredient or a natural formula creates ingredient selection challenges for formulators. Several organizations have created their own definitions to meet specific needs.

Kobo Products offers a wide range of ingredients of natural origin, mineral or plant-based in particular. Kobo defines natural origin products as ingredients that are naturally derived which are likely to have undergone chemical or mechanical processing to make them commercially viable ingredients. We have chosen to certify many of them with ECOCERT/COSMOS, as shown in the tables below.

ASG Treatment (Stearoyl Glutamic Acid)

An amino acid treatment that renders powders

a moist feeling on the skin; a creamy feel with good skin

Titanium Dioxide (And) Stearoyl Glutamic Acid

adhesion can be expected in powder formulas.

Mica (And) Stearoyl Glutamic Acid

Mica (And) Stearoyl Glutamic Acid

Talc (And) Stearoyl Glutamic Acid

hydrophobic and aids in full color development. Imparts

INCI Name

Iron Oxides (CI 77499) (And) Stearoyl Glutamic Acid

Iron Oxides (CI 77491) (And) Stearoyl Glutamic Acid

Iron Oxides (CI 77492) (And) Stearoyl Glutamic Acid

Chromium Oxide Greens (And) Stearoyl Glutamic Acid

Manganese Violet (CI 77742) (And) Stearoyl Glutamic Acid

Surface Treatments

NJE Treatment (Jojoba Ester)

Kobo patented hydrophobic treatment made with long chain Jojoba esters; NJE treated pigments and powders show good pressability; formulas have a creamy feel and strong affinity to the skin.

| | Name | INCI Name |
|----|--------------------|--|
| | BTD-NJE2 0 | Titanium Dioxide (And) Jojoba Esters |
| | RBTD-671-NJE2 🕕 | Titanium Dioxide (And) Jojoba Esters |
| | BBO-NJE2 💶 | Iron Oxides (CI 77499) (And) Jojoba Esters |
| | BRO-NJE2 🕕 | Iron Oxides (CI 77491) (And) Jojoba Esters |
| | BYO-NJE3 💽 | Iron Oxides (CI 77492) (And) Jojoba Esters |
| | BEUB-NJE3 0 | Ultramarines (And) Jojoba Ester |
| Ne | SERICITE FSL-NJE5 | Mica (And) Jojoba Esters |
| | GMS-NJE3 | Mica (And) Jojoba Esters |
| | KoboMica L-27-NJE2 | Mica (And) Jojoba Esters |
| | TALC N-NJE2 | Talc (And) Jojoba Esters |

Patent # US 8623386 B2 - NJE Treatment Thereof, Natural ester, wax or oil treated pigment, process for production thereof, and cosmetic made therewith

Magnesium Myristate Treatment (MM)

This is a Natural, Vegetable-derived, Magnesium Myristate Treatment. It has Hydrophobic and Lipophilic properties, is almost odorless. It provides a creamy texture, excellent pressability and good adherence to the skin. It is recommended for use in hot pours and powders.

Name

BTD-ASG2

BBO-ASG3 CEP

BRO-ASG3 CEP

BYO-ASG3 CEP

BGCO-ASG4

BMV-ASG4

GMS-ASG3

MICA S-ASG3

TALC N-ASG4

| Name | INCI Name | | Name | INCI Name | |
|----------|--|----|------------------|--|--|
| BBO/MM3 | Iron Oxides (Cl 77499) (And) Magnesium Myristate | | BHG/MM3 | Chromium Hydroxide Green (And) Magnesium Myristate | |
| BRO/MM3 | Iron Oxides (CI 77491) (And) Magnesium Myristate | | BMV/MM3 | Manganese Violet (And) Magnesium Myristate | |
| BYO/MM3 | Iron Oxides (Cl 77492) (And) Magnesium Myristate | Ne | SERICITE FSL-MM3 | Mica (And) Magnesium Myristate | |
| BTD/MM3 | Titanium Dioxide (And) Magnesium Myristate | | GMS/MM3 | Mica (And) Magnesium Muristate | |
| RBTD/MM3 | | | MICA S/MM3 | micu (And) mugnesium mynistate | |
| | | | TALC 2000/MM3 | Talc (And) Magnesium Myristate | |
| BEOB/WW3 | Ultramarines (And) Magnesium Myristate | | TALC N/MM3 | rate (rate) magnesian my hotace | |
| BGCO/MM3 | Chromium Oxide Greens (And) Magnesium Myristate | | | | |





Technical Literature ref NatGlobal-004 - November 30, 2018

Pigmentary Dispersions

Pigmentary grade Iron Oxides and Titanium Dioxide dispersed in natural oils for full color development and ease of use.

| | Name | INCI Name |
|-----|-----------|--|
| Nev | GCG50TRSG | Iron Oxides (CI 77491) (And) Caprylic/Capric Triglyceride (And) Polyglyceryl-3 Diisostearate (And) Stearoyl Glutamic Acid |
| Nev | GCG50TYSG | Iron Oxides (CI 77492) (And) Caprylic/Capric Triglyceride (And) Polyglyceryl-3 Diisostearate (And) Stearoyl Glutamic Acid |
| | OD75CJE 🕕 | Titanium Dioxide (And) Octyldodecanol (And) Jojoba Esters (And) Trihydroxystearin |
| | OD75BJE Œ | Iron Oxides (CI 77499) (And) Octyldodecanol (And) Jojoba Esters (And) Trihydroxystearin |
| | OD75RJE 💽 | Iron Oxides (CI 77491) (And) Octyldodecanol (And) Jojoba Esters (And) Trihydroxystearin |
| | OD55YJE 💽 | Iron Oxides (CI 77492) (And) Octyldodecanol (And) Jojoba Esters (And) Trihydroxystearin |
| Nev | JOH45YJE | Iron Oxides (CI 77492) (And) Simmondsia Chinensis (Jojoba) Seed Oil (And) Jojoba Esters (And) Polyglyceryl-6 Polyricinoleate (And) Silica |
| Nev | JOH55BJE | Iron Oxides (CI 77499) (And) Simmondsia Chinensis (Jojoba) Seed Oil (And) Jojoba Esters (And) Polyglyceryl-6 Polyricinoleate (And) Silica |
| Nev | JOH55RJE | Iron Oxides (CI 77491) (And) Simmondsia Chinensis (Jojoba) Seed Oil (And) Jojoba Esters (And) Polyglyceryl-6 Polyricinoleate (And) Silica |
| Nev | JOH65UJE | Titanium Dioxide (And) Simmondsia Chinensis (Jojoba) Seed Oil (And) Jojoba Esters (And) Polyglyceryl-6 Polyricinoleate (And) Silica |

Microspheres

Due to their optical blurring properties these naturally derived spherical powders diminish the look of fine lines on the skin while enhancing the feel of your product.

Mineral Microspheres

Microspheres made of silica or calcium silicate, ranging in size from 3 to 30 microns. Most present a high oil absorption capacity (except MSS-500/3N and MSS-500/20N) which contribute to oil and sebum control on the skin.



FLORITE PS-10

| Name | INCI Name |
|---------------|------------------|
| FLORITE PS-10 | Calcium Silicata |
| FLORITE R | |
| MSS-500 | |
| MSS-500/20N | |
| MSS-500/3 | |
| MSS-500/3H | Cilico |
| MSS-500/3N | Silica |
| MSS-500/H | |
| MSS-500/N | |
| MSS-500W 💽 | |
| SILICA SHELLS | |



MSS-500/3H



Treated Microsphere

Cellulose microsphere treated with Hydrogenated Lecithin; offers a creamy texture, moisturizing feel and excellent affinity to the skin. It is hydrophobic, ideal for use in powders and mineral makeup, and can also be used in emulsions.

| Name | INCI Name |
|-----------------------|---------------------------------------|
| CELLULOBEADS D-10-PC2 | Cellulose (And) Hydrogenated Lecithin |

Microsphere Complex

Powder complex made only of minerals and natural ingredients, using no plastic particles; the ingredients of this complex have complimentary refractive indexes and scatter light in a wide range of formulas.

| Name | INCI Name |
|-----------------------------------|--|
| KoboBlur [™] 100 Natural | Silica (And) Cellulose (And) Mica (And) Barium Sulfate (And) Titanium Dioxide (And) Jojoba Esters |



Ingredients of Natural Origin

Sunscreen Technologies

Micronized TiO₂ & ZnO Dispersions & Powders

Surface treated titanium dioxide and zinc oxide available as powders or dispersed in natural vehicles, for better control of UV-attenuation efficacy and formulation ease.

| Name | INCI Name |
|---------------|--|
| | Powders |
| MT-500B-NJE5* | Titanium Dioxide (And) Jojoba Esters |
| ZnO-750-ASG5 | Zinc Oxide (And) Stearoyl Glutamic Acid |
| ZnO-750-NJE7* | Zinc Oxide (And) Jojoba Esters |
| | Dispersions |
| CO55MZJ* | Zinc Oxide (And) Ricinus Communis (Castor) Seed Oil (And) Jojoba Esters |
| GCO50XZJ* | Zinc Oxide (And) Caprylic/Capric Triglyceride (And) Sorbitan Olivate (And) Jojoba Esters |
| GCP45TV* | Caprylic/Capric Triglyceride (And) Titanium Dioxide (And) Stearic Acid (And) Aluminum Hydroxide (And) Polyhydrostearic Acid |
| GCP45XZJ* | Caprylic/Capric Triglyceride (And) Zinc Oxide (And) Polyhydroxystearic Acid (And) Jojoba Esters |
| GCP55MZ8SG* | Zinc Oxide (And) Caprylic/Capric Triglyceride (And) Polyhydroxystearic Acid (And) Stearoyl Glutamic Acid |
| GCP55TJ* | Titanium Dioxide (And) Caprylic/Capric Triglyceride (And) Jojoba Esters (And) Polyhydroxystearic Acid |
| GCQP55T5S* | Caprylic/Capric Triglyceride (And) Titanium Dioxide (And) Stearic Acid (And) Aluminum Hydroxide (And) Polyhydroxystearic Acid |
| JOSP40TIS | Simmondsia Chinensis (Jojoba) Seed Oil (And) Titanium Dioxide (And) Aluminum Hydroxide (And) Isostearic Acid (And) Polyhydroxystearic Acid |
| JOSP50TJE* | Simmondsia Chinensis (Jojoba) Seed Oil (And) Titanium Dioxide (And) Aluminum Hydroxide (And) Jojoba Esters (And) Polyhydroxystearic Acid |
| JOSP55XZJ* | Zinc Oxide (And) Simmondsia Chinensis (Jojoba) Seed Oil (And) Polyhydroxystearic Acid (And) Jojoba Esters |
| SO60MZJ* | Zinc Oxide (And) Helianthus Annuus (Sunflower) Seed Oil (And) Jojoba Esters |

* Products comply with conditions for Nano TiO2 or ZnO as set forth in Annex VI to regulation (EC) No 1223/2009.

Patent # US 8623386 B2 - NJE Treatment Thereof, Natural ester, wax or oil treated pigment, process for production thereof, and cosmetic made therewith

Specialties

Charcoal

Absorbent Charcoal Powder gives absorbency properties to formulas.

| | Name | INCI Name |
|-----|-----------------|-----------------|
| Nev | CHARCOAL POWDER | Charcoal Powder |
| | | |

Fibers (Mascara)

Provides length and/or volume.

| | INCI Name |
|------------------------------|-----------|
| CELL-U-LASH [™] 40 | |
| CELL-U-LASH [™] 90 | Cellulose |
| CELL-U-LASH [™] 150 | |

Scrubbing Beads

KOBO

Natural spherical beads that are used primarily for exfoliation.

| Name | INCI Name |
|-------------------------------|---|
| Ws-CWUMM | Copernicia Cerifera (Carnauba) Wax (And) Ultramarines |
| KoboScrub [™] SD-200 | Silica |

TiO₂ & ZnO Dispersions & Powders Surface treated titanium dioxide and zinc oxide

Surface treated titanium dioxide and zinc oxide available as powders or dispersed in natural vehicles to help formulators develop sunscreen products with high efficacy without nanoparticles.



| | Name | INCI Name | |
|----|-------------------------------|--|--|
| | Powders | | |
| Ne | A10-TiO ₂ -SA-ASG8 | Titanium Dioxide (And) Aluminum Hydroxide (And) Stearoyl Glutamic Acid (And) Hydrated Silica | |
| Ne | A15-TiO ₂ -S-NJE10 | Titanium Dioxide (And) Hydrated Silica (And) Jojoba Esters | |
| | TTO-NJE8 💶 | Titanium Dioxide (And) Alumina (And) Jojoba Esters | |
| | ZnO-C 💶 | Zinc Oxide | |
| Ne | 🔊 🛛 ZnO-C-ASG3J 🕑 | Zinc Oxide (And) Stearoyl Glutamic Acid | |
| | ZnO-C-NJE3 💶 | Zinc Oxide (And) Jojoba Esters | |
| | | Dispersions | |
| | GC70MZCJ-G 🕒 | Zinc Oxide (And) Caprylic/Capric Triglyceride (And) Jojoba Esters (And) Glyceryl Behenate/Eicosadioate | |
| Ne | GC70MZCSG C | Zinc Oxide (And) Caprylic/Capric Triglyceride (And) Stearoyl Glutamic Acid (And) Glyceryl Behenate/Eicosadioate | |
| | JOP80MZCJ 💽 | Zinc Oxide (And) Simmondsia Chinensis (Jojoba) Seed Oil (And) Polyhydroxystearic Acid (And) Jojoba Esters | |

SPF Booster

Mixture containing a proprietary ratio of natural anti-oxidant, anti-irritant and anti-inflammatory agents; achieves greater than 30% increase in SPF and PFA results when used in conjunction with UV filters.

| Name | INCI Name |
|------------------------|--|
| SunBoost ATB Natural 🔳 | Argania Spinosa Kernel Oil (And) Tocopheryl Acetate (And) Bisabolol |

IR Blocker

Amino acid-coated, large size titanium dioxides which showed a great capacity to block IR-A when tested both in vitro and in vivo.

| | Name | INCI Name |
|-----|------------------------------|---|
| New | TiO ₂ -IR300-ASG3 | Titanium Dioxide (And) Stearoyl Glutamic Acid |
| New | A1K-TiO ₂ -ASG3 | Titanium Dioxide (And) Aluminum Hydroxide (And) Stearoyl Glutamic Acid |

Fillers

Fine powders of plant or mineral origin.

| Name | INCI Name |
|-----------------|-----------|
| TALC AJM | |
| KoboTalc EX-15 | Talc |
| KoboTalc CT-250 | |
| KoboMica Y-08 | |
| KoboMica L-24 | |
| KoboMica S-25 | Mica |
| KoboMica L-27 | |
| KoboMica L-50 | |
| Sericite GMS-4C | |

Pigment

Provides deep, black shade. Primarily used in mascara.

| 1 | Name | INCI Name |
|---|------------|------------------------|
| | BLACK NF 💶 | Iron Oxides (CI 77499) |



Part 1

| Protache | m [™] CTG - Protameen: | |
|---|---|--------|
| Caprylic | /Capric Triglyceride | 27.17% |
| CASTOR | OIL - Arista Industries, Inc.: | |
| Ricinus (| Communis (Castor) Seed Oil | 14.00% |
| JOS10M! | 5 - Kobo Products: | |
| Simmond | lsia Chinensis (Jojoba) Seed Oil (And) Silica | 9.00% |
| Beeswax | White Sp 422P - Strahl & Pitsch: Beeswax | 3.00% |
| Candelill | a Wax SP-75 - Strahl & Pitsch: | |
| Euphorb | ia Cerifera (Candelilla) Wax | 3.00% |
| Florasun | [®] 90 - BASF: | |
| Helianth | us Annuus (Sunflower) Seed Oil | 3.00% |
| • Shea But | ter - BASF: Shea Butter | 3.00% |
| Carnauba | a Wax SP 63P - Strahl & Pitsch: | |
| Copernic | ia Cerifera (Carnauba) Wax | 2.00% |
| DL-Alpha | Tocopheryl Acetate - DSM: Tocopheryl Acetate | 0.50% |
| Lexgard[®] | Natural - Inolex: | |
| Glyceryl | Caprylate (And) Glyceryl Undecylenate | 0.50% |
| Part 2 | | |
| • TALC AJ | M - Kobo Products: Talc | 11.50% |
| MSS-500 | W - Kobo Products: Silica | 10.00% |

| • | BTD-ASG2 - Kobo Products: Titanium Dioxide | |
|-----------------|--|----------------|
| | (And) Stearoyl Glutamic Acid | 8.35% |
| • | MSS-500/3H - Kobo Products: Silica | 2.00% |
| • | BYO-ASG3 - Kobo Products: Iron Oxides (CI 77492) | |
| | (And) Stearoyl Glutamic Acid | 1 .9 4% |
| • | BBO-ASG3 - Kobo Products: Iron Oxides (CI 77499) | |
| | (And) Stearoyl Glutamic Acid | 0.62% |
| • | BRO-ASG3 - Kobo Products: Iron Oxides (CI 77491) | |
| | (And) Stearoyl Glutamic Acid | 0.42% |
| M a 1 | anufacturing Procedure | |

- 2. In main beaker, add Part 1 and heat to 80°C.
- Slowly add Part 2 to Part 1 and mix under propeller until fully uniform.
- 4. Pour into stick component at 70-75°C.

Description

This natural foundation stick features Kobo's ASG treated pigments to help offer good adhesion of color onto the skin as well as giving it a creamy feel. Fumed Silica, JOS10M5 helps with the structure and emolliency. TALC AJM is used as a filler and helps with coverage. MSS-500W helps with soft focus. MSS-500/3H is added for better pigment pay off and non-oily feel.





Water-Less, Natural Sunscr

| • | JOJOBA OIL - Vantage: | |
|----|--|----------------|
| - | Simmondsia Chinensis (Joioba) Seed Oil | 20 80% |
| | Protachem™ CTG - Protameen: | 20.00% |
| | Caprylic/Capric Triglyceride | 10 00% |
| | IOS10M5 - Kobo Products: | 10.00/0 |
| | Simmondsia Chinansis (Joioha) Saad Oil (And) Silica | 5 00% |
| | Lipopato® IDM Vantage: Icopropul Muristate | 5.00% |
| • | Curponale IPM - Valitage: Isopropyl Myristate | 5.00% |
| • | SUNBOOST AT B NATURAL - KODO Products: | |
| | Argania Spinosa Kernel Oli (Ana) Tocopheryl | |
| | Acetate (And) Bisabolol | 5.00% |
| ٠ | Lanette O - Cognis: Cetearyl Alcohol | 3.50% |
| • | Shea Butter - Cognis Corp.: Shea Butter | 2.00% |
| • | Thixcin® R PC - Elementis Specialties: Trihydroxystearin | 2.00% |
| • | MANGO BUTTER - RITA Corp.: | |
| | Mangifera Indica (Mango) Seed Butter | 1.50% |
| | | |
| Pa | rt 2 | |
| • | GCP55TJ- Kobo Products: Titanium Dioxide | |
| | (And) Caprylic/Capric Triglyceride (And) | |
| | lojoba Esters (And) Polybydroxystearic Acid | 23 00% |
| | CCO50Y7 L Kobo Products: Zinc Oxide | 23.00% |
| • | (And) Comminia Trickscerida (And) | |
| | (And) Capryner Caprie (And) | 40.00% |
| | Sorbitan Olivate (Ana) Jojoba Esters | 12.00% |
| | | |
| | | |
| | Raw material approved by Ecocert in accordance | with ECOCERT |
| | | COSMOS |
| | the Cosmos and Ecocert Standards (w/ petrochem | 1ICAL APPROVED |
| | | |

- Raw material approved by Ecocert in accordance with
 the Cosmos and Ecocert Standards
 COSMOS
 APPROVED
- Raw material approved by Ecocert in accordance with the Cosmos Standards (w/ petrochemical)

KOBO

Part 3

| • | CELLULOBEADS D-10 - Daito/Kobo Products: | |
|---|---|-------|
| | Cellulose | 7.70% |
| • | FLORITE PS-10 - Tomita/Kobo Products: | |
| | Calcium Silicate | 1.50% |
| • | Lexgard [®] E - Inolex Chemical Company: | |

Ethylhexylglycerin 1.00%

Manufacturing Procedure

- 1. Combine Part 1 under propeller mixing and heat until waxes are melted.
- 2. Add Part 2 to Part 1 and mix until uniform.
- 3. Start cooling and slowly add Part 3.

Description

This natural, anhydrous sunscreen features Kobo's Silica gellant in Jojoba Oil, JOS10M5, which provides texture and emolliency. GCP55TJ and GCO50XZJ are Titanium Dioxide and Zinc Oxide dispersions that provide balanced SPF/UVA protection. This formula also contains SunBoost ATB Natural, which is a proprietary ratio of anti-oxidant, anti-irritant and anti-inflammatory agents that boosts SPF/UVA and leaves a moisturizing feel to the skin. CELLULOBEADS D-10 and FLORITE PS-10 help absorb oil, give soft focus and enhance the feel.

