



KFL-301

His and Hers Facial Serum

%	INGREDIENT	INCI NAME	SUPPLIER
Part 1			
81.70	Deionized Water	Water	Evonik Dr. Straetmans GmbH Evonik Dr. Straetmans P&G Chemicals
2.20	GLYCERIN U.S.P. F.C.C. 96%	Glycerin	CP Kelco
2.00	Keltrol® CG	Xanthan Gum	Kobo Products
2.00	Cn-HAHWS	Water (And) Pentylene Glycol (And) Palmitoyl Hydroxypropyltrimonium Amylopectin/Glycerin Crosspolymer (And) 1,2-Hexanediol (And) Caprylyl Glycol (And) Sodium Hyaluronate (And) Hydrogenated Lecithin	Nippon/Kobo Products
1.80	INULIN-SC	Inulin	Cargill
1.00	FiberDesign™ Sensation	Citrus Limon Peel Powder (and) Sclerotium Gum (EU)	Jungbunzlauer
1.00	Citric Acid Solution (10% Aq)	Water (and) Citric Acid	
Part 2			
1.00	SymDiol® 68	1,2 Hexanediol (and) Caprylyl Glycol	Symrise
0.30	ALCOLEC® EM	Soy Lecithin (Food Grade)	American Lechtin Company
Part 3			
5.00	KOBOGUARD® 50AMP-G	Acrylates/Ethylhexyl Acrylate Copolymer (And) Water (And) Aminomethyl Propanol	Kobo Products
2.00	KOBOPEARL® EF-8	Mica (And) Titanium Dioxide (And) Barium Sulfate	Kobo Products
100.00			

Description:

This is a hydrating and skin softening facial serum formulated for men and women. Cn-HAHWS contains Sodium Hyaluronate, an active that imparts hydration to the skin. INULIN-SC is a strong moisturizing humectant derived from sugar cane. KOBOGUARD® 50AMP-G gives the product its slight skin firming effect. KOBOPEARL® EF-8 is used for its absorbing properties and provides skin-tone balancing and facial glow attributes.

Manufacturing Procedure:

1. In main beaker, add Deionized Water and Citric Acid 10% sol. check pH. (pH range 2.00-3.00)
2. Add FiberDesign™ Sensation to main beaker under homogenizer, mix for 5 minutes.
3. Switch to propeller mixer and add Cn-HAHWS to main beaker. Mix until uniform.
4. Pre-blend Glycerin, and Keltrol® CG then add to main beaker along with INULIN-SC.
5. Pre-blend Part 2 then add to batch, mix until uniform.
6. Pre-blend Part 3 then add to batch, mix until uniform.



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FORMULATIONS

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The Powder & Dispersion Specialist



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