

# High Shine Lipstick

## Formula KLP-028D

Kobo Products - formulations

Part	Percent	Ingredients	INCI Name	Supplier
1	41.27	Castor Oil	Ricinus Communis (Castor) Seed Oil	Alzo International Inc.
	13.00	Wickenol 155	Ethylhexyl Palmitate	Alzo International Inc.
	12.00	Softisan 645	Bis-Diglyceryl Polyacyladipate-1	Sasol
	7.00	Candelilla Wax SP 75	Euphorbia Cerifera (Candelilla) Wax	Strahl & Pitsch
	6.53	INVP75ER	Iron Oxides (C.I. 77491) (And) Isononyl Isononanoate (And) Isohexadecane (And) Ethylene/Propylene/Styrene Copolymer (And) Butylene/Ethylene/Styrene Copolymer (And) Polyhydroxystearic Acid (And) Isopropyl Titanium Triisostearate	Kobo Products
	5.00	SERICITE GMS-4C	Mica	Kobo Products
	4.50	Ozokerite SP-1020	WHITE SP-1020	Strahl & Pitsch
	3.00	Lipowax D	Cetearyl Alcohol (And) Ceteareth-20	Lipo Chemicals
	3.00	INVP45R7C	Isononyl Isononanoate (And) Red 7 Lake (And) Isohexadecane (And) Ethylene/Propylene/Styrene Copolymer (And) Butylene/Ethylene/Styrene Copolymer (And) Polyhydroxystearic Acid (And) Isopropyl Titanium Triisostearate	Kobo Products
	2.50	Shea Butter	Shea Butter	Desert Whale Jojoba Co., Inc.
	2.00	Microcrystalline SP89	Microcrystalline Wax	Strahl & Pitsch
	0.10	Propyl Paraben NF	Propylparaben	International Sourcing
	0.10	BHT Food Grade Crystal	BHT	Protameen

100

### Manufacturing Procedure

1. In main tank equipped with propeller agitation, combine Part 1 ingredients and heat to 85°C.
2. Continue mixing for 20 minutes and check shade.
3. Once shade is adjusted, begin force-cooling batch. Continue cooling to 78°C.
4. Pour into molds.

### Description

This castor oil based lipstick combines natural oils and Kobo Dispersions (INVP45R7C and INVP75ER). Sericite GMS-4C gives a glide-on application.

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# The Powder & Dispersion Specialist

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