



KLP-166

# Comfort Wear Transfer Resistant Lipstick

%	INGREDIENT	INCI NAME	SUPPLIER
<b>Part 1</b>			
11.00	Microcrystalline Wax SP-89	Microcrystalline Wax	Strahl & Pitsch
7.00	Permethyl® 101A	Isohexadecane	Presperse
7.00	Paraffin Wax 434	Paraffin	Strahl & Pitsch
3.00	<b>KOBOGUARD® HRPC</b>	Hydrogenated Polycyclopentadiene (And) Polyethylene (And) Copernicia Cerifera (Carnauba) Wax (And) Tocopherol	<b>Kobo Products</b>
<b>Part 2</b>			
23.00	<b>KOBOGUARD® MQ65TMF</b>	Trimethylsiloxysilicate (And) Methyl Trimethicone	<b>Kobo Products</b>
10.00	<b>KOBOGUARD® 5400 IDD</b>	Hydrogenated Polycyclopentadiene (And) Isododecane	<b>Kobo Products</b>
0.20	<b>CO40SS</b>	Sodium Saccharin (And) Ricinus Communis (Castor) Seed Oil (And) BHT	<b>Kobo Products</b>
<b>Part 3</b>			
8.00	<b>KTZ® ARUBAN CORAL-I2</b>	Mica (And) Titanium Dioxide (And) Iron Oxides (CI 77491) (And) Isopropyl Titanium Triisostearate	<b>Kobo Products</b>
7.00	<b>PMLVP45B1A</b>	Blue 1 Lake (And) Isododecane (And) Isohexadecane (And) Lecithin (And) Polyhydroxystearic Acid (And) Ethylene/Propylene/Styrene Copolymer (And) Butylene/Ethylene/Styrene Copolymer (And) Isopropyl Titanium Triisostearate	<b>Kobo Products</b>
5.60	<b>PMLVP75R</b>	Iron Oxides (CI 77491) (And) Isododecane (And) Isohexadecane (And) Lecithin (And) Polyhydroxystearic Acid (And) Ethylene/Propylene/Styrene Copolymer (And) Butylene/Ethylene/Styrene Copolymer (And) Isopropyl Titanium Triisostearate	<b>Kobo Products</b>
5.60	<b>PMLVP40R7D</b>	Isododecane (And) Red 7 Lake (And) Isohexadecane (And) Lecithin (And) Polyhydroxystearic Acid (And) Ethylene/Propylene/Styrene Copolymer (And) Butylene/Ethylene/Styrene Copolymer (And) Isopropyl Titanium Triisostearate	<b>Kobo Products</b>
2.10	<b>PMLVP75B</b>	Iron Oxides (CI 77499) (And) Isododecane (And) Isohexadecane (And) Lecithin (And) Polyhydroxystearic Acid (And) Ethylene/Propylene/Styrene Copolymer (And) Butylene/Ethylene/Styrene Copolymer (And) Isopropyl Titanium Triisostearate	<b>Kobo Products</b>
<b>Part 4</b>			
10.50	Permethyl® 99A	Isododecane	Presperse
<b>100.00</b>			

## Description:

This transfer resistant lipstick features Kobo's film formers KOBOGUARD® MQ65TMF, KOBOGUARD® HRPC and KOBOGUARD® 5400 IDD. The combination of these three film formers makes the product transfer resistant and comfortable to wear. It also features, PMLVP pigmentary dispersions in Isododecane. PMLVP dispersions provide intense matte coverage to lips. KTZ® ARUBAN CORAL-I2 complements the formula with pearlescent shine and Sodium Saccharin dispersion in Castor Oil, CO40SS, gives a sweet and pleasant taste.

## Manufacturing Procedure:

1. In main beaker add Part 1 and heat to 85 °C, keep tightly covered through whole compounding time. Continue to prop mix until everything is in solution.
2. Lower temperature to 75 °C. Slowly add Part 2 and mix until uniform.
3. Maintain the same temperature, slowly add Part 3.
4. Maintain 75 °C, slowly add Part 4.
5. Direct fill into air tight direct fill lipstick component at 70-75 °C.



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Specialist*



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