This Natural Mascara features BLACK NF, a fine Black Iron Oxide that gives deep black color to the mascara and is Ecocert-approved. CELL-U-LASH™ 150 is a cellulose fiber that offers a lengthening effect to the lashes.

**Manufacturing Procedure:**
1. Heat Part 1 to 85°C.
2. When all is melted, disperse Part 2 in Part 1 under propeller agitation.
3. Disperse Solagum AX in water (Part 3), and heat to 75°C when hydrated.
4. Add Part 3 into Parts 1 and 2 under rapid propeller agitation, 2000 rpm for 10 min.
5. Add Part 4 at 45°C.
6. Add Parts 5 and 6 at temperature below 40°C.
FORMULATIONS
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