

%	INGREDIENT	INCI NAME	SUPPLIER
Part	1		
68.00	Deionized Water	Water	
3.00	Glycerin	Glycerin	Mapric
1.00	Natrosol® 250 HHR CS	Hydroxyethylcellulose	Ashland
Part	2		
10.00	WSJ10CB-NP	Black 2 (And) PEG-40 Hydrogenated Castor Oil (And) Water (And) Acrylates/Ethylhexyl Acrylate Copolymer (And) Aminomethyl Propanol (And) Sodium Dehydroacetate	Kobo Products
Part	3		
15.00	KOBOPEARL® PERPETUAL LUSTER GreenBlue	Synthetic Fluorphlogopite (And) Silica (And) Titanium Dioxide	Kobo Products
Part	4		
2.00	SP-10	Nylon-12	Toray/Kobo Products
1.00	Symdiol® 68	1,2-Hexanediol (And) Caprylyl Glycol	Symrise
100.00			

Description:

This eyeliner features WSJ10CB-NP, an easy-to-use Carbon Black water dispersion that gives an intense and strong black color with film-forming properties, contributing to long wear. SP-10 is a microsphere that offers a more uniform application. And KOBOPEARL® PERPETUAL Luster GreenBlue gives a unique sparkly reflection.

Manufacturing Procedure:

- 1. Add Part 1 and heat to $75\,^{\circ}\text{C}$ until a gel is formed.
- 2. Cool to 50°C and add Part 2 ingredients.
- 3. Mix at low speed to avoid air incorporation.
- 4. Add Parts 3 and 4 and mix.





FORMULATIONS

Product formulations are included as illustrative examples only. Kobo Products Inc. makes no representation or warranty concerning the efficacy or safety of any product manufactured using such formulations. All statements concerning the possible use of Kobo Products Inc. are for research purposes only. Responsibility for the performance or adequate testing of any product prior to sale or use of any such product lies with the manufacturer thereof.

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KOBO

The Powder & Dispersion **Specialist**











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