



KEL-026

# Black Crayon Eyeliner

%	INGREDIENT	INCI NAME	SUPPLIER
<b>Part 1</b>			
54.00	<b>SW55EB</b>	Synthetic Wax (And) Iron Oxides (CI 77499) (And) Isopropyl Titanium Triisostearate	<b>Kobo Products</b>
25.70	<b>COSMOL™ 43V</b>	Polyglyceryl-2 Triisostearate	<b>Ikeda</b>
17.00	<b>PM WAX 82</b>	Polyethylene (And) Microcrystalline Wax	<b>Toray/Kobo Products</b>
2.00	<b>SILICA SHELLS</b>	Silica	<b>Kobo Products</b>
1.00	<b>KOBOGUARD® HRPC</b>	Hydrogenated Polycyclopentadiene (And) Polyethylene (And) Copernicia Cerifera (Carnauba) Wax (And) Tocopherol	<b>Kobo Products</b>
0.30	<b>Lexgard® O</b>	Caprylyl Glycol	<b>Inolex</b>
<b>100.00</b>			

## Description:

This high payoff, long-lasting Kajal crayon eyeliner is easy to apply. PM WAX 82 gives structure to the stick. KOBOGUARD® HRPC offers water resistance and long wear. SILICA SHELLS increases payoff and provides a smooth application. SW55EB gives the distinguished black color.

## Manufacturing Procedure:

1. Heat Part 1 to 85°C under propeller mixer. Continue mixing until uniform.
2. Pour into lipstick mold at 85°C. Sharpen the tip for use as an eyeliner with a pencil sharpener.

## Notes:

Component/ Sharpening Procedure:  
1. Pour into lipstick mold. Put sponge in lipstick component, then place bullet in component.  
3. Slowly sharpen bullet with eyeliner pencil sharpener. Remove sponge and replace sharpened bullet back into the component



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