



KLF-300-EU

Water-Fresh Foundation with INBP, Silicone-Free, Cold Process

| % | INGREDIENT | INCI NAME | SUPPLIER |
|---------------|------------------------|--|--------------------|
| Part 1 | | | |
| 15.00 | Dub ININ | Isononyl Isononanoate | Dub ININ |
| 9.00 | INBP70U | Titanium Dioxide (And) Isononyl Isononanoate (And) Isopropyl Myristate (And) Stearalkonium Hectorite (And) Isopropyl Titanium Triisostearate (And) Propylene Carbonate (And) Polyhydroxystearic Acid | Kobo Products |
| 5.00 | Dub SSIC | Isocetyl Stearoyl Stearate | Stearinerie Dubois |
| 3.00 | Polyaqual VO4 | Polyglyceryl-4 Oleate (And) Polyglyceryl-6 Oleate (And) Polyhydroxystearic Acid | DKSH |
| 2.50 | INBP55EY | Iron Oxides (CI 77492) (And) Isononyl Isononanoate (And) Isopropyl Myristate (And) Stearalkonium Hectorite (And) Polyhydroxystearic Acid (And) Isopropyl Titanium Triisostearate (And) Propylene Carbonate | Kobo Products |
| 1.20 | Garamite 7308 XR | Quaternium-90 Sepiolite (And) Quaternium-90 Montmorillonite | Eckart |
| 0.40 | INBP75ER | Iron Oxides (CI 77491) (And) Isononyl Isononanoate (And) Isopropyl Myristate (And) Stearalkonium Hectorite (And) Polyhydroxystearic Acid (And) Isopropyl Titanium Triisostearate (And) Propylene Carbonate | Kobo Products |
| 0.20 | INBP75EB | Iron Oxides (CI 77499) (And) Isononyl Isononanoate (And) Isopropyl Myristate (And) Stearalkonium Hectorite (And) Polyhydroxystearic Acid (And) Isopropyl Titanium Triisostearate (And) Propylene Carbonate | Kobo Products |
| Part 2 | | | |
| 56.00 | Deionized Water | Water | |
| 2.00 | Glycerin | Glycerin | Interchimie |
| 1.50 | Mg Sulfate Hept | Magnesium Sulphate Heptahydrate | Fisher Scientific |
| 0.70 | SymDiol® 68 | 1,2-Hexanediol (And) Caprylyl Glycol | Schulke |
| 0.50 | Sensiva PA 40 | Phenylpropanol (and) Propanediol (and) Caprylyl Glycol (and) Tocopherol | Schulke |
| Part 3 | | | |
| 2.00 | CELLULOBEADS D-10-NPC2 | Cellulose (And) Hydrogenated Lecithin | Kobo Products |
| 1.00 | MSS-500/N | Silica | Kobo Products |
| 100.00 | | | |

Description:

This is a medium coverage w/o foundation with a water fresh application. It is cold process and very easy to manufacture, with nearly 60% of aqueous phase. The formula contains INBP dispersions of pigmentary Tio2 and iron oxides for easy and reproduceable color matching. CELLULOBEADS D-10-NPC2 and MSS-500/N are used in combination to provide a soft focus effect and pleasant sensory experience.

Manufacturing Procedure:

1. Add Part 1 ingredients sequentially with mixing under proper stirrer.
2. Prepare Part 2 and mix until homogeneous.
3. Add Part 2 to Part 1 under mixing with prop stirrer at 1000rpm.
4. Move to homogenizer and homogenize for 3 minutes at 3000 rpm using the round hole head.
5. Add Part 3 under prop mixing.



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FORMULATIONS

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