



KLF-318

O/W Natural Medium Toffee Foundation

%	INGREDIENT	INCI NAME	SUPPLIER
Part 1			
59.99	Deionized Water	Water	
2.00	Glucamate™ SSE20	PEG-20 Methyl Glucose Sesquistearate	Lubrizol
1.00	Geogard Ultra™	Gluconolactone (And) Sodium Benzoate	Lonza
1.00	Amphisol® K	Potassium Cetyl Phosphate	DSM
Part 2			
3.00	Matte Lite® TF6	Montmorillonite (and) Sucrose Distearate (and) Sucrose Stearate	MMP International
3.00	§UPEROL® KPO, GLYCERIN 99.7% USP/FCC (KOSHER)	Glycerin	P&G Chemicals
Part 3			
5.00	Floraesters K-20W® Jojoba	Hydrolyzed Jojoba Esters (and) Water	Floratch
Part 4			
11.25	Lipex SheaLight™	Lipex SheaLight	AAK
9.00	OD75CJE	Titanium Dioxide (And) Octyldodecanol (And) Jojoba Esters (And) Trihydroxystearin	Kobo Products
1.50	OD55YJE	Iron Oxides (CI 77492) (And) Octyldodecanol (And) Jojoba Esters (And) Trihydroxystearin	Kobo Products
1.00	LUSPLAN™ DD-DA7	Dimer Dilinoleyl Dimer Dilinoleate	Nippon/Kobo Products
0.20	OD75RJE	Iron Oxides (CI 77491) (And) Octyldodecanol (And) Jojoba Esters (And) Trihydroxystearin	Kobo Products
0.05	OD75BJE	Iron Oxides (CI 77499) (And) Octyldodecanol (And) Jojoba Esters (And) Trihydroxystearin	Kobo Products
Part 5			
2.00	CELLULOBEADS D-5	Cellulose	Kobo Products
0.01	AE Preserve® PCG	Phenethylalcohol (And) Caprylhydroxamic Acid (And) Glycerin	AE Chemie
100.00			

Description:

A matte cream foundation with exceptional coverage and comfort on skin. It's full coverage without the mess. Kobo's natural origin OD pigmentary dispersions provide the color and coverage. They are easy to blend and use in shade matching. LUSPLAN™ DD-DA7 is a plant-derived ester that works in combination with pigments to impart barrier repair and smoothness to the skin. CELLULOBEADS D-5 contributes to the soft and delicate after feel.

Manufacturing Procedure:

1. Combine Part 1 with high shear prop mix at 80°C until uniform.▫
2. Add Part 2 to Part 1 and mix until uniform.▫
3. Add Part 3 to Parts 1 and 2. Mix until uniform at 80°C.▫
3. Combine Part 4 under homogenizer. Mix until color is fully developed.▫
4. Switch Part 4 to prop mix at 80°C.▫
5. Slowly add Part 4 to Parts 1, 2 and 3. Mix at 80°C until uniform.▫
6. Add Part 5 and then begin cooling until uniform.



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FORMULATIONS

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The Powder & Dispersion Specialist



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