



KLG-129-EU

100% Natural Origin Lip Oil in Black Cherry

%	INGREDIENT	INCI NAME	SUPPLIER
Part 1			
22.80	Dub SSIC	Isocetyl Stearoyl Stearate	Stearinerie Dubois
1.00	SunBoost AEB Natural	Argania Spinosa Kernel Oil (And) Tocopherol (And) Bisabolol	Kobo Products
Part 2			
10.00	KOBOGUARD® NATURAL 3000P	Glyceryl Hydrogenated Rosinate	Kobo Products
Part 3			
49.00	CO15M5	Ricinus Communis (Castor) Seed Oil (And) Silica	Kobo Products
3.50	BMV-ASGP5	Manganese Violet(And) Stearoyl Glutamic Acid (And) Polyhydroxystearic Acid	Kobo Products
0.40	OD75RJE	Iron Oxides (CI 77491) (And) Octyldodecanol (And) Jojoba Esters (And) Trihydroxystearin	Kobo Products
0.20	OD55YJE	Iron Oxides (CI 77492) (And) Octyldodecanol (And) Jojoba Esters (And) Trihydroxystearin	Kobo Products
0.10	OD75BJE	Iron Oxides (CI 77499) (And) Octyldodecanol (And) Jojoba Esters (And) Trihydroxystearin	Kobo Products
Part 4			
4.00	CELLULOBEADS D-5-ASG3	Cellulose (And) Stearoyl Glutamic Acid	Kobo Products
1.00	MSS-500/3H	Silica	Kobo Products
Part 5			
4.00	Softisan 650	Polyglyceryl-3 Azelate/Caprates/Caprylate/ Stearate Crosspolymer	IOI OLEO
2.00	Lipex Shea	Butyrospermum Parkii (Shea) Butter	AAK AB
1.50	Sunflower Wax	Helianthus Annuus (Sunflower) Seed Wax	Koster Keunen, Inc.
Part 6			
0.50	Flavour	Flavour	Escentina
100.00			

Description:

A lip oil that is formulated from 100% natural origin ingredients, designed to deliver an incredible mirror-like shine and buttery-soft feel, combining comfortable and long-wear performance. CO15M5 is a fumed silica in dust-free, clear gel form suspended in castor oil, ensuring exceptional wear and a dazzling glossy finish. Sunboost AEB Natural is a COSMOS-approved blend rich in antioxidants and anti-irritant properties, protecting and soothing the lips. Koboguard Natural 3000P is a natural film-former with non-transfer properties. The black cherry colour comes from the combination of Kobo's OD dispersions and ASGP-treated Manganese violet, delivering a vibrant and sophisticated shade. MSS-500/3H ensures a smooth, even deposition of the product and CELLULOBEADS D-5-ASG3 contributes to the silky touch, improving spreadability and enhancing the soft, cushiony feel.

Manufacturing Procedure:

1. Add Part 1 and heat to 85 C
2. Once it reaches temperature, add Part 2 and keep at high temperature until dissolved.
3. Add Part 3 and homogenise at 5000rpm until colour is fully developed.
4. Add Part 4 one by one and homogenise at lower speed, 3000rpm.
5. Add Part 5 and heat to 90 C until waxes are melted. Cool down to RT and add Part 6.



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www.koboproducts.com

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FORMULATIONS

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