



KMA-069A-EU Natural Mascara

%	INGREDIENT	INCI NAME	SUPPLIER
Part 1			
10.00	WHITE BEESWAX PASTILLES	Beeswax	Strahl & Pitsch / Rossow
4.00	Lipocire™ A	Hydrogenated Palm Kernel Glycerides (And) Hydrogenated Palm Glycerides	Gattefosse
4.00	Emulium® Mellifera	Polyglyceryl-6 Distearate (And) Jojoba Esters (And) Polyglyceryl-3 Beeswax (And) Cetyl Alcohol	Gattefosse
3.00	Acticire®	Jojoba Esters (and) Acacia Decurrens Flower Wax (and) Helianthus Annuus (Sunflower) Seed Wax (and) Polyglycerin-3	Gattefosse
2.00	Carnauba Wax SP 63P	Copernicia Cerifera (Carnauba) Wax	Strahl & Pitsch / Rossow
0.30	Axol C62	Glyceryl stearate citrate	Evonik
Part 2			
8.00	BLACK NF	Iron Oxides (CI 77499)	Kobo Products
Part 3			
60.40	Deionized Water	Water	
3.00	Glycérine Codex 99,5%	Glycerin	Interchimie
1.00	Solagum AX	Acacia Senegal Gum (And) Xanthan Gum	SEPPIC
0.90	Euxyl® PE 9010	Phenoxyethanol (And) Ethylhexylglycerin	Schulke & Mayr
Part 4			
2.00	CELL-U-LASH™ 150	Cellulose	Kobo Products
Part 5			
1.00	Hydrolite® 5	Pentylene Glycol	Symrise
0.20	Symdiol 68	1,2-Hexanediol (And) Caprylyl Glycol	Symrise
Part 6			
0.20	Vitamin E-Acetate Care	Tocopheryl Acetate	BASF
100.00			

Description:

This Natural Mascara features BLACK NF, a fine Black Iron Oxide that gives deep black color to the mascara and is Ecocert-approved. CELL-U-LASH™ 150 is a cellulose fiber that offers a lengthening effect to the lashes.

Manufacturing Procedure:

1. Heat Part 1 to 85°C.
2. When all is melted, disperse Part 2 in Part 1 under propeller agitation.
3. Disperse Solagum AX in water (Part 3), and heat to 75°C when hydrated.
4. Add Part 3 into Parts 1 and 2 under rapid propeller agitation, 2000 rpm for 10 min.
5. Add Part 4 at 45°C.
6. Add Parts 5 and 6 at temperature below 40°C.



FORMULATIONS

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