



KMA-091

# Minimalist Mascara

%	INGREDIENT	INCI NAME	SUPPLIER
<b>Part 1</b>			
32.40	Deionized Water	Water	
4.00	JEECHEM SODIUM STEARATE C1	Sodium Stearate	Jeen International
<b>Part 2</b>			
2.00	GLYCERIN U.S.P. F.C.C. 96%	Glycerin	P&G Chemicals
1.20	SymDiol® 68	1,2-Hexanediol (And) Caprylyl Glycol	Symrise
1.00	Keltrol® CG	Xanthan Gum	CP Kelco
<b>Part 3</b>			
20.00	Deionized Water	Water	
10.00	BLACK NF	Iron Oxides (CI 77499)	Kobo Products
<b>Part 4</b>			
7.50	LUSPLAN™ DD-DA7	Dimer Dilinoleyl Dimer Dilinoleate	Nippon/Kobo Products
5.00	KOBOGUARD® HRCC	Hydrogenated Polycyclopentadiene (And) Hydrogenated Castor Oil (And) Copernicia Cerifera (Carnauba) Wax (And) Tocopherol	Kobo Products
4.00	Lipo® GMS-450	Glyceryl Stearate	Vantage
0.40	SunBoost ATB	Argania Spinosa Kernel Oil (And) Tocopheryl Acetate (And) Bisabolol	Kobo Products
<b>Part 5</b>			
0.50	AE Preserve® PCG	Phenethylalcohol (And) Caprylhydroxamic Acid (And) Glycerin	AE Chemie
<b>Part 6</b>			
12.00	KOBOGUARD® 50AMP-G	Acrylates/Ethylhexyl Acrylate Copolymer (And) Water (And) Aminomethyl Propanol	Kobo Products
100.00			

## Description:

This long-lasting creamy formula glides on easily to create fuller, thicker, more defined lashes with just one coat. With only 12 ingredients, this unique mascara is a great example of minimalism. The formula features BLACK NF which gives the deep black color. LUSPLAN™ DD-DA7, a plant-derived ester, is added to the formula to impart shine to the lashes. KOBOGUARD® HRCC is the wax which allows the mascara to be buildable upon application. SunBoost ATB is composed of Argan Oil, Vitamin E and Bisabolol to care for and condition lashes. KOBOGUARD® 50AMP-G contributes to water-resistant properties.

## Manufacturing Procedure:

1. Propeller mix Part 1 and heat to 85°C. Continue mixing until clear and uniform. Add Part 2.
2. Homogenize Part 3. Add to Parts 1 and 2. Continue mixing for 15 minutes until uniform.
3. Heat Part 4 to 85°C. Continue mixing until uniform.
4. Add Part 4 to Parts 1, 2 and 3 slowly. Continue mixing until homogeneous.
5. Begin cooling. When batch begins to thicken, switch to sweep blade at 30rpm. At 60°C add Part 5. Add Part 6 at 50°C and continue mixing until 32°C.



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January, 2021

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