



KMA-110-BR

Brownie Mascara

%	INGREDIENT	INCI NAME	SUPPLIER
Part 1			
33.70	ÁGUA	Water	-
2.00	GLICERINA	Glycerin	-
0.30	SOLAGUM AX	Acacia Senegal Gum (And) Xanthan Gum	Seppic
Part 2			
9.00	CERA DE CARNAUBA	Copernicia Cerifera (Carnauba) Wax	ENG ESS
5.00	CERA DE ABELHA	Beeswax	ENG ESS
5.00	CETIOL ULTIMATE	Undecane (And) Tridecane	BASF
4.00	POLYAQUOL 2W	Polyglyceryl-2 Stearate (and) Glyceryl Stearate (and) Stearyl Alcohol	INNOVACOS
Part 3			
10.00	KOBOGUARD® 5400 IDD	Hydrogenated Polycyclopentadiene (And) Isododecane	Kobo Products
Part 4			
2.00	SUNBOOST AEB NATURAL	Argania Spinosa Kernel Oil (And) Tocopherol (And) Bisabolol	Kobo Products
Part 5			
1.00	CELL-U-LASH™ 40	Cellulose	Kobo Products
1.00	EXCEBEADS™ CS-725	Silica	Kobo Products
1.00	CELL-U-LASH™ 150	Cellulose	Kobo Products
Part 6			
8.50	WSJ22ERAMP-O	Water (And) Acrylates/Ethylhexyl Acrylate Copolymer (And) Iron Oxides (CI 77491) (And) Sodium Acrylate/Sodium Acryloyldimethyl Taurate Copolymer (And) Aminomethyl Propanol	Kobo Products
8.50	WSJ24UBAMP-O	Water (And) Acrylates/Ethylhexyl Acrylate Copolymer (And) Ultramarines (And) Sodium Acrylate/Sodium Acryloyldimethyl Taurate Copolymer (And) Aminomethyl Propanol	Kobo Products
3.00	WSJ28PFAMP-O	Water (And) Acrylates/Ethylhexyl Acrylate Copolymer (And) Titanium Dioxide (And) Sodium Acrylate/Sodium Acryloyldimethyl Taurate Copolymer (And) Alumina (And) Aminomethyl Propanol	Kobo Products
Part 7			
5.00	KOBOGUARD® 50AMP-G	Acrylates/Ethylhexyl Acrylate Copolymer (And) Water (And) Aminomethyl Propanol	Kobo Products
Part 8			
1.00	EUXYL PE 9010	Phenoxyethanol (And) Ethylhexylglycerin	Ashland
100.00			

Description:

This brownish mascara features WSJ24UBAMP-O, WSJ22ERAMP-O and WSJ28PFAMP-O; dispersions in acrylic resin that creates the brown shade. For enhanced volume and length it combines EXCEBEADS CS 725—fused silica microsphere—along with CELL-U-LASH 40 and CELL-U-LASH 150 cellulose fibers. Long-wear performance is ensured with KOBOGUARD 5400 IDD (oil-soluble film former) and KOBOGUARD 50 AMP-G (water-dispersible film former). Additionally, it features SUNBOOST AEB NATURAL, a proprietary blend of Vitamin E, Bisabolol and Argan Oil, to condition and nourish lashes for a stunning finish.

Manufacturing Procedure:

1. Weigh part 1 at the main vessel and mix until all ingredients are solubilized.
2. In an auxiliary vessel, combine the part 2 ingredients. Heat part 1 and part 2 simultaneously. When both phases are above 75°C, add part 2 to part 1 and mix at 1200 RPM for 5 minutes.
3. Add part 3 ingredient and mix.
4. Add part 4 ingredient and mix.
5. Add part 5 ingredients slowly, one by one, and mix.
6. Add part 6 ingredients one by one and mix.
7. Add part 7 ingredient and mix.
8. Add part 8 ingredient and mix for additional 3 minutes.
9. Pour at container.



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